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API 1104 - REQUESTS FOR INTERPRETATION

The requirements for fillet welds in the main body of API Std 1104 should be applied to in-service welds that contact the carrier pipe, except for the alternative/ additional requirements specified in this appendix. For in-service welding, where discrepancies exist between this appendix and the main body, the appendix should govern.

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API 1104:2005 WELDING OF PIPELINES AND RELATED FACILITIES ...

API 1104 - REQUESTS FOR INTERPRETATION Date Received Section Background Question Proposed Response Contact 4/28/11 567 Joint alignment of pipe is not always perfect. We use GMAW for shop and field welding of pipe X65 grades and less. We sometimes install an alignment tack root pass 2" or less to aid in the alignment of restrained joints.

APPENDIX B—IN-SERVICE WELDING - American Petroleum Institute

API Weldi TWENTY-PI This standa high-quality using appro equipment. This standa and socket used in the crude petro dioxide, nitr distribution and in-servi shielded me tungsten ar arc welding flash butt-w processes u or automati techniques. welding or b This standa the proper a qualified tec equipment. magnetic pa as well as th production w ...

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API Standard 1104

API Standard 1104, 21st Edition is the industry standard for welding practices. Welding of Pipelines and Related Facilities presents methods for the production of high-quality welds through the use of qualified welders using approved welding procedures, materials and equipment in a new, clearly understood format.

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This standard covers the gas and arc welding of butt, fillet, and socket welds in carbon and low-alloy steel piping used in the compression, pumping, and transmission of crude petroleum, petroleum products, fuel gases, carbon dioxide, nitrogen and, where applicable, covers welding on distribution systems. It applies to both new construction and in-service welding.

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