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## **Radiographs for ...**

ASTM E155, Standard for Radiographs of castings has been produced to help the radiographer make a better assessment of the defects found in components. The castings used to produce the standard radiographs have been destructively analyzed to confirm the size and type of discontinuities present.

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approved in 1960. Last previous edition approved in 2014 as E155 - 14. DOI: 10.1520/E0155-15. 2 For referenced ASTM standards, visit the ASTM website, [www.astm.org](http://www.astm.org), or contact ASTM Customer Service at [service@astm.org](mailto:service@astm.org). For Annual Book of ASTM Standards volume information, refer to the standard's Document Summary page on the ASTM website.

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1.1 These reference radiographs illustrate the types and degrees of discontinuities that may be found in aluminum-alloy and magnesium-alloy castings. The castings illustrated are in thicknesses of 1 / 4 in. (6.35 mm) and <sup>3</sup>/ 4 in. (19.1 mm). The reference radiograph films are an adjunct to this document and must be purchased separately from ASTM International if needed.

## **PR BAV1215 ASTM ReferencelImages2**

The ASTM G154 and G155 tests evaluate sunlight and moisture exposure. When rays of sunlight—particularly UV rays—bombard a surface, they degrade smaller pigment particles, changing the surface color and creating a chalky effect.

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## **Radiograph Interpretation - Castings**

itize the E155 Aluminum images 10vm resolution and 16 Bit depth with different DDAs (BOEING / YXLON) Specification finished (BOEING) a ASTM meeting (YXLON 1 BOEING) 2005 2006 2010 2011 YXLON Films were scanned again (BA First digital reference image sta digital reference image standar( Contrast Normalization skipped

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